



C010R – Scratch Resistant Clear

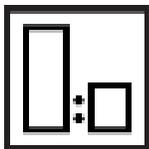
Product Description

High quality 2K Clear for panel repair and overall re-spray. Excellent gloss and flow in combination with very good polish ability. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24 hours without intermediate sanding.

Suitable Substrates

- Hyflow basecoat
- Hydrobase basecoat

Product Application



	100% Clear	50% Hardener	5-10% Thinner
C010R		H050 FAST	S19 THINNER FAST S11 THINNER NORMAL S21 THINNER FAST
		H060 NORMAL	
		H070 SLOW	
		H075 EXTRA SLOW	
		H076 SPECIAL HARDENER	



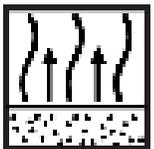
16-18 sec / DIN 4 mm / 20 °C (68 °F)
Pot life 5h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure



2 coats – 50 -60 microns per coat



Flash off before increasing temperature

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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20 minutes at 60 °C panel temperature



Short Wave 8 min
The object should be maintained at greater than 80cm from source.



Wear suitable protection

Product Characteristics

VOC(2004/42/EC): 2004/42/IIB (e) (840)530. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 530 g/l.

Specific Gravity: 0.985 kg/cm³

Flash Point: 25°C (77 °F)

Solid Content: 52.1 % by weight

Coverage: 8 - 9 m²/l at 50-micron dry film thickness (theoretical)

SDS: Refer to the Safety Data Sheet

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