

C050M - 2K Clear Satin



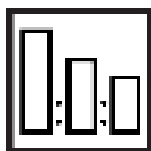
Product Description

2K satin clear especially suitable for low gloss bumpers. C050M provides a uniform satin result with a smooth and silky feel and appearance which exceed the stringent demands of the refinish industry

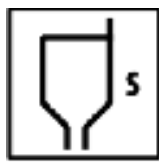
Suitable Substrates

- Hyflow basecoat
- Hydrobase basecoat

Product Application



| 100% | 50% Hardener | 15-20% Thinner |
|-------|-------------------|--|
| C050M | H050 – FAST | S19 – Fast S11 – NORMAL S19 - SLOW |
| | H060 – NORMAL | |
| | H070 – SLOW | |
| | H075 – EXTRA SLOW | |
| | H076 - SPECIAL | |



16-18 sec / DIN 4 mm / 20 °C (68 °F)
Potlife: 3h to 5h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure

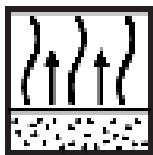


2 Regular Coats
50 – 60 micron



Flash off 15 min before increasing panel temperature.
Air dry 45 min at 60 °C panel temperature

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



15-20 min
Flash-off between coats and final flash-off.



Short Wave 8 min
The object should be maintained at greater than 80 cm from source.



Wear suitable protection

Product Characteristics

VOC(2004/42/EC): 2004/42/IIB (e) (840)530. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 580 g/l.

Specific Gravity: 0.98 kg/cm³

Flash Point: 32°C (89.6 °F)

Solid Content: 54.7 % by weight – ready to spray
47.5 % by volume

Coverage: 6-7 m²/l at 25-micron film thickness (theoretical)

Gloss level: 66 ± 5% at 60°C

SDS: Refer to the Safety Data Sheet

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