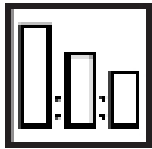# C060R – 2K Scratch Resistant Clear

Product Description

This 2-coat high solid scratch resistant Clearcoat system has an excellent adhesion on waterborne or solvent basecoats and is very easy to apply. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24h without intermediate sanding.

Suitable Substrates

- Hyflow basecoat
- Hydrobase basecoat

Product Application

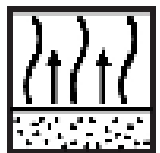| 100%	50% HARDENER	5-10% THINNER
C060R	H050 – FAST	S19 – FAST
	H060 – NORMAL	S11 – NORMAL
	H070 – SLOW	S21 - SLOW
	H075 – EXTRA SLOW	
	H076 - SPECIAL	

16-18 sec / DIN 4 mm / 20 °C (68 °F)
Potlife: 3h to 5h at 20°C

HVLP 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure

2 Regular Coats
50 – 60 micron

Flash off before increasing temperature

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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C060R – 2K Scratch Resistant Clear

Bake 20 min at 60 ºC panel temperature

	20ºc	60ºc
Dust – Free	20 min	5 min
Tack – Free	45 min	A0min
Dry for Handling	3 hrs	15min
Polishable	7hrs	30min
Through Drying	2 days	1hr

Note: These readings were achieved by using the H050 hardener

Short Wave 8 min
 The object should be maintained at greater than 80 cm from source.

Wear suitable protection

Product Characteristics

VOC(2004/42/EC):	2004/42/EC IIB (e) (840)516. The EU limit value for this product (product category IIB. e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 516 g/l
Specific Gravity:	0.985 kg/cm^3
Flash Point:	25ºC (77 ºF)
Solid Content:	52.6 % by weight
Coverage:	8-9 m^2/l at 50-micron film thickness (theoretical)
SDS:	Refer to the Safety Data Sheet

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