



Product Description

Hyflow T-Series is a High Opacity Two Component Acrylic Urethane Topcoat designed for Single Stage Repair. It meets and exceeds customers' expectations with its high opacity, quick-dry, and its ultimate and durable gloss.

Hyflow T-Series is a direct toner system. It performs a great resistance to UV and chemicals.

Substrate and preparation:

Fine sand old OEM finish coating and 2K surfacer with P400 followed by P500 dry abrasives.

Product Application

	T-Series - Application Standard - HS		T-Series - Application Standard - VOC	
	100%	50%	100%	66%
	Mix 2:1 with any of the following hardeners:		Mix 100:66 with any of the following hardeners:	
	Hyflow T-Series	H076 Special H075 Extra slow H070 Slow H060 Normal H050 Fast	Hyflow T-Series	H092 Slow H082 Fast
	Potlife: 5h at 20°C 0-10% Hymax Thinner		Potlife: 5h at 20°C <i>* VOC compliance applies to certain colors (check HyMix)</i> <i>* It is up to the user to comply with VOC regulations according to his market legislations.</i>	
	16-18s / DIN 4 mm / 20°C		>27s/DIN 4 mm/20°C	
	1 medium + 1 full 3-5 minutes between coats 2 coats 50 – 60 micron		1 light+ 1 full	

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



HVLP 1.3 – 1.5 mm
Two coats
2.0 - 2.5 bar air pressure



Flash off 10 minutes before increasing temperature
Bake 30 min at 60 °C panel temperature



Short- Medium Wave 8--12 minutes
The panel should be maintained at greater than 80cm from IR unit.



Wear suitable protection

Product Characteristics

VOC(2004/42/EC): Varies depending on color and dilution.

Specific Gravity: 0.94 – 1.325 kg/cm³

Flash Point: 25°C (77°F)

Solid Content: 46.6% – 65.9% by weight

Coverage: 8 - 9 m²/l at 50 micron dry film thickness (theoretical)

SDS: Refer to the Safety Data Sheet

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