

# A230 - 2K Plastic Additive



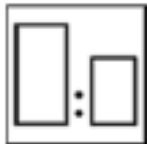
## Product Description

A230 2K Plastic is an additive with properties to allow the operative to apply a 2K primer direct to plastic parts without the need to apply a 1K plastic adhesion promoter first.

## To be Used:

- With Hymax 2K primers
- **EXCEPT** P97 Wash Primer, 1K products, P908 epoxy primer

## Product Application



1:15  
15% A230 2K Plastic Additive | 100% 2K Primer.



Spray Nozzle 1.4 – 1.6 mm  
2.0 – 2.2 bar inlet pressure



Light dry sanding with P400 - P500 grit



Clean Surface with Genclean S241 degreaser to remove contamination prior to top coating



Wear suitable protection

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

## A230 - 2K Plastic Additive



### Product Characteristics

<b>VOC(2004/42/EC):</b>	2004/42/II B (c) (540)540. The EU limit value for this product (product category IIB.c) in ready to use form is max 540g/ltr. The VOC content of this product in ready for use form is max. 540 g/l.
<b>Specific Gravity:</b>	1.105 kg/cm <sup>3</sup>
<b>Flash Point:</b>	20 (77 °F)
<b>Solid Content:</b>	42.5 % by weight pre-dilution
<b>Coverage:</b>	10-11 m <sup>2</sup> /l at 25-micron film thickness (theoretical)
<b>SDS:</b>	Refer to the Safety Data Sheet

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.