

# C010HS – Clear Top Coat HS



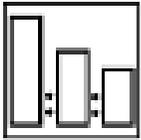
## Product Description

High quality 2K Clear for panel repair and overall resprays. Good filling properties, excellent gloss and flow in combination with very good polishability. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24 h without intermediate sanding.

## Suitable Substrates

- Hyflow basecoat

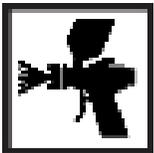
## Product Application



	100% Clear	50% Hardener	5-10% Thinner
C010HS		H055 FAST	S19 FAST
		H066 NORMAL	
		H077 SLOW	S11 NORMAL
		H044 SUPER FAST	S21 SLOW



16-18 sec / DIN 4 mm / 20 °C (68 °F)  
Pot life 5h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)  
2.0 - 2.5 bar inlet pressure



2 coats: 50 - 60 microns



Wait 10 min before increasing temperature  
Low bake 20 min at 60°C panel temperature

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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Short Wave 8 min  
The object should be maintained at greater than 60cm from source.



Wear suitable protection

## Product Characteristics

**Specific Gravity:** 0.985 kg/cm<sup>3</sup>

**Flash Point:** 25°C (77°F)

**Solid Content:** 52.1 % by weight

**Coverage:** 8 - 9 m<sup>2</sup>/l at 50-micron dry film thickness (theoretical)

**SDS:** Refer to the Safety Data Sheet

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