

C050 - SUPER FAST HS CLEARCOAT



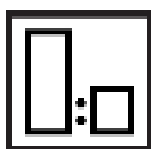
Product Description

This 2-coat scratch resistant clearcoat system is suitable for panel repair and especially air-dry application however it can also yield excellent gloss for full resprays. It exhibits very good adhesion on solvent as well as waterborne basecoats.

Suitable Substrates:

- Hyflow basecoat
- Hydrobase basecoat

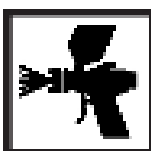
Product Application



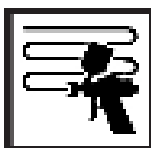
100% Clear	50% Hardener	5-10% Thinner
C050	H020 – EXTRA FAST	S19 – FAST S11 – NORMAL S21 – SLOW



16-18s / DIN 4 mm / 20 °C
Potlife: 4h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure



2 coats 50 - 60 microns



Flash – off before increasing temperature

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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Low Bake 20 min at 60 °C panel temperature



AIR-DRY TIME	
description	20°C
Dust Free	12 min
Tack free	30 min
Dry for handling	90 min
Polishable	04 hr
Through Drying	02 days



Short Wave 8 min
The object should be maintained at greater than 80cm from source.



Wear suitable protection

Product Characteristics

VOC(2004/42/EC): 2004/42/EC IIB (e) (840)516. The EU limit value for this product (product category IIB. e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 516 g/l.

Specific Gravity: 0.968 kg/cm³

Flash Point: 32°C (89.6 °F)

Solid Content: 48.1 % by weight

Coverage: 8 - 9 m²/l at 50-micron dry film thickness (theoretical)

SDS: Refer to the Safety Data Sheet

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technical-support@gpccoatings.com
color-support@gpccoatings.com

www.hymaxrefinish.com
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