



P89 - Easy Primer Light Grey

Product Description

A VOC compliant, high build, two component sanding primer surfacer with good vertical stability, good application and filling properties. It is especially easy to sand particularly for hand sanding applications. Direct to plastic with addition of plastic additive A230.

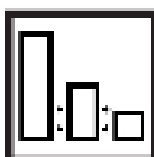
Suitable Substrates:

- Existing Finishes except thermoplastic acrylic
- Hymax Polyester Putties/body fillers
- OEM Primer or EDP, sanded
- Bare metal substrates must be pre-primed with Etch primer P97.
- Available colors (Grey P82, Dark Grey P86).

Extra Comments

Stir well before mixing.

Product Application



100%	25%	5-25%
P89	H81 Hardener	S11



22-24 sec / DIN 4 mm / 20°C (68°F) @ 5% reducer
18-19 sec / DIN 4 mm / 20°C (68°F) @ 25% reducer
Potlife 1hr / 20 °C (68°F)



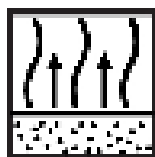
HVLP 1.6 – 1.8 mm
2.0 – 2.5 bar inlet pressure



2-3 coats
50-60 microns/coat

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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5-6 minutes at 20 °C (68 °F) between coats



2-3 hours air-dry
20 min. at 60 °C (140 °F)



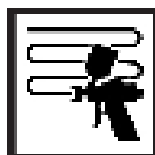
10 – 15 min. Medium - long Wave
The object should be maintained at greater than 80 cm from source



Initial Sanding with P400 grit
Final Sanding with P500 grit



Clean Surface to remove contamination prior to application of top coat



Hyflow
Hydrobase



Wear suitable protection

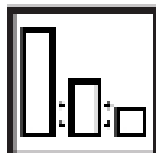
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P89 Primer Direct to Plastics

With the addition of A230. P89 can be applied direct to plastics without the need for a 1k plastic adhesion promotor (plastic primer)



Mix 2:1:0.5:0.15	2
H81 Hardener.	1
20 – 25% Reducer Hymax	0.5
Add 15% plastic additive A230	0.15
Potlife 45-60 mins / 20°C (68°F)	

Product Characteristics

VOC:	2004/42/II B (c) (540)485. The EU limit value for this product (product category IIB.c) in ready to use form is max 540g/ltr. The VOC content of this product in ready for use form is max. 485 g/l.
Specific Gravity:	P82 = 1663 g/L P89 = 1633 g/L P86 = 1483 g/L
Flash Point:	25°C (77 °F)
Solid Content:	67.8 % by weight – ready to spray
Coverage:	5.7-5.8 m2/l at 80-micron film thickness (theoretical)
SDS:	Refer to the Safety Data Sheet

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