

P97 - Etch Primer



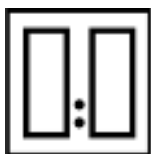
Product Description

An anti-corrosive chromate free etching primer. P97 speeds up the repair process by eliminating the need for a 2K primer when very high build is not required. Furthermore, a special unique feature of the P97, is that it can be used as a substrate for Hymax polyester putties – Bodyfiller if need be.

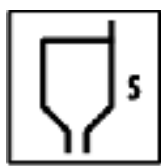
Suitable Substrates:

- All regular surfaces after sanding and degreasing
- Iron Sheets
- Aluminum and light alloys
- Galvanized steel and electro zinc coated sheets
- Pre-painted surfaces
- Hymax Polyester putties / Bodyfiller

Product Application



1:1
100% P97 etch primer | 100% Hardener H32.



18-20 sec / DIN 4 mm / 20 °C (68 °F)
Pot life 5-6 days



Spray Nozzle 1.4 – 1.6 mm
2.0 – 2.2 bar inlet pressure



2 coats - 20-25 microns per coat
When high build is required, flash off P97 for 30min, remove dust with tack cloth and apply 2k primer

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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35-40 minutes at 20 °C (68 °F)



Light dry sanding with P400 - P500 grit



Clean Surface with Genclean S241 degreaser to remove contamination prior to top coating



Wear suitable protection

Product Characteristics

VOC(2004/42/EC): 2004/42/IIB (c) (540)540. The EU limit value for this product (product category IIB.c) in ready to use form is max 540g/ltr. The VOC content of this product in ready for use form is max. 540 g/l.

Specific Gravity: 1.105 kg/cm³

Flash Point: 20 (77 °F)

Solid Content: 42.5 % by weight pre-dilution

Coverage: 10-11 m²/l at 25-micron film thickness (theoretical)

SDS: Refer to the Safety Data Sheet

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