C075 - Express L.E. Clear



Product Description

A VOC compliant UHS 2k clearcoat with good anti-sag and with excellent flow and gloss. It is a time and material saving clearcoat due to its 0.5 + 1 coat application process. Due to the reduction in the number of spray passes, considerable material and time saving can be achieved.

Suitable Substrates

- Hyflow Basecoat.
- Hydrobase Basecoat.

Product Application



100%	50%
C075	H082 FAST UHS HARDENER
	H090 NORMAL UHS HARDENER
	H092 SLOW UHS HARDENER
	H096 EXTRA SLOW UHS HARDENER
	H099 SPECIAL UHS HARDENER



 $18 - 20 \text{ sec} / \text{DIN } 4 \text{ mm} / 20 \,^{\circ}\text{C} (68 \,^{\circ}\text{F})$ Potlife: 60 minutes at 20°C



HVLP 1.3 – 1.4 mm 2.0 – 2.5 bar inlet pressure



1 Clinging coat + 1 full coat 50 – 60 micron

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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5-10 minutes at 20 °C (68 °F)



25 Minutes at 60°C (140°F) Panel Temperature.



10-15 minutes medium wave The object should be maintained at greater than 80cm from source



Wear suitable protection

Product Characteristics

VOC(2004/42/EC):	VOC (2004/42/EC): 2004/42/EC IIB (d) (420)420. The EU limit value for this product (product category IIB. d) in ready to use form is max 420g/ltr. The VOC content of this product in ready for use form is max. 420 g/l.
Flash Point:	24°C (74 °F)
Solid Content:	58 % by weight – ready to spray
Coverage:	9-10 m ² /l at 50-micron film thickness (theoretical)
SDS:	Refer to the Safety Data Sheet

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