

A230 - 2K Plastic Additive



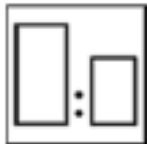
Product Description

A230 2K Plastic is an additive with properties to allow the operative to apply a 2K primer direct to plastic parts without the need to apply a 1K plastic adhesion promoter first.

To be Used:

- With Hymax 2K primers
- **EXCEPT** P97 Wash Primer, 1K products, P908 epoxy primer

Product Application



1:15
15% A230 2K Plastic Additive | 100% 2K Primer.



Spray Nozzle 1.4 – 1.6 mm
2.0 – 2.2 bar inlet pressure



Light dry sanding with P400 - P500 grit



Clean Surface with Genclean S241 degreaser to remove contamination prior to top coating



Wear suitable protection

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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Product Characteristics

VOC(2004/42/EC):	2004/42/II B (c) (540)540. The EU limit value for this product (product category IIB.c) in ready to use form is max 540g/ltr. The VOC content of this product in ready for use form is max. 540 g/l.
Specific Gravity:	1.105 kg/cm ³
Flash Point:	20 (77 °F)
Solid Content:	42.5 % by weight pre-dilution
Coverage:	10-11 m ² /l at 25-micron film thickness (theoretical)
SDS:	Refer to the Safety Data Sheet

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