

C021 - Versatile Clear



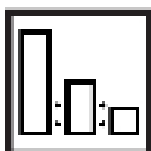
Product Description

Premium quality High Solid Scratch Resistant Clearcoat especially designed for bodyshops looking for competitive quality and customers' satisfaction. C021 Clear is an anti-sag clearcoat and has an ultimate gloss, direct from the gun.

Suitable Substrates:

- Hyflow basecoat
- Sound OEM finishing
- Thermoset finishing

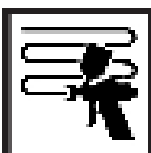
Product Application



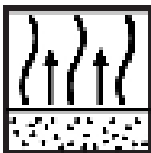
100% Clear	50% Hardener	5-10% Thinner
C021	H050 - FAST	S19 - FAST
	H060 - NORMAL	S11 - NORMAL
	H070 - SLOW	S21 - SLOW



16-18s / DIN 4 mm / 20 °C
Potlife: 5h at 20°C



HVLP 1.3 – 1.5 mm (2 coats)
1 medium + full coat
50-60 µm



Flash off 2-3 minutes between coats
10 minutes before low bake



Low Bake 20 min at 60 °C panel temperature

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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Short Wave 10-15 min
Panel > 80cm from IR unit.



Wear suitable protection

Product Characteristics

VOC(2004/42/EC): TO BE DETERMINED

Specific Gravity: 0.985 kg/cm³

Flash Point: 25°C (77 °F)

Solid Content: 52.1 % by weight

Coverage: 8 - 9 m²/l at 50 micron dry film thickness (theoretical)

SDS: Refer to the Safety Data Sheet

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