



# C030LV - VOC Smooth Clear

## NORTH AMERICAN MARKET

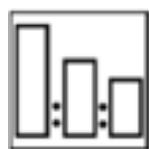
### Product Description

The C030LV VOC Smooth Clear is a fast drying, extremely user-friendly product suitable for overall re-sprays as well as panel refinishing.

### Suitable Substrates

- Hyflow basecoat
- Hydrobase basecoat

### Product Application



Mix 4:1 with any of the following Hymax VOC hardeners:

- H036 VOC Hardener Slow
- H023 VOC Hardener Normal
- H015 VOC Hardener Fast

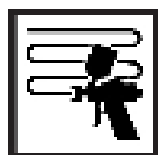
Potlife: 6h at 20°C (68°F)



17-19s / # 2 Zahn @ 68°F  
Pot life 6h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)  
2.5 bar inlet pressure (36 PSI)



0.8-1.0 Mil per full coat

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

# C030LV - VOC Smooth Clear



## NORTH AMERICAN MARKET



Wait 12 min before increasing temperature  
Bake 20 min at 60°C (140°F) panel temperature



Short Wave 8 min  
The object should be maintained at greater than 80 cm from source.



Wear suitable protection

### Product Characteristics

#### VOC:

Regulatory VOC 289.9 gr/lit (2.41 lbs/gal) Regulatory VOC ready to spray < 250 gr/lit (2.1 lbs/gal)

#### Specific Gravity:

1.1 kg/lit (9.16 lbs/gal)

#### Solid Content:

App. 31.0% by weight RFU

#### Coverage:

520 ft<sup>2</sup>/gal at 1 dry mil dry film thickness (theoretical)

#### SDS:

Refer to the Safety Data Sheet

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.