C040LV - VOC Ultra Pro Clear



NORTH AMERICAN MARKET

Product Description

The CO40LV VOC Ultra Pro Clear is a top of the line high solid, high build clearcoat with excellent vertical stability and distinctness image. It is characterized by its flexibility in application whereby one full coat is enough to achieve a perfect finish and increase bodyshop output.

Suitable Substrates

- HyVida basecoat
- Hydrobase basecoat

Product Application



Mix 2:1 with any of the following Hymax hardeners:

- H036 VOC Hardener Slow
- H023 VOC Hardener Normal
- H015 VOC Hardener Fast

Potlife: 3h at 20°C (68)



20-22s / # 2 Zahn @ 68°F Potlife: 3h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes) 2.0 bar inlet pressure (29 PSI)



0.8-1.0 Mil per full coat

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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Wait 10-12 min flash-off between coats Wait 15-20 min. before increasing temperature Bake 20 min at 60°C (140°F) panel temperature



Short Wave 8 min
The object should be maintained at greater than 80 cm from source.



Wear suitable protection

Product Characteristics

VOC:	Regulatory VOC 300.2 gr/lit (2.5 lbs/gal) Regulatory VOC ready to spray < 250.0 gr/lit (2.08 lbs/gal)
Specific Gravity:	1.06 kg/lit (8.83 lbs/gal)
Solid Content:	App. 44.8% by volume ready to spray.
Coverage:	650 ft²/gal at 1 dry mil dry film thickness (theoretical)
SDS:	Refer to the Safety Data Sheet

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