

# C050M - 2K Clear Satin



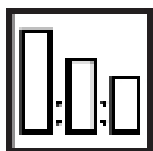
## Product Description

2K satin clear especially suitable for low gloss bumpers. C050M provides a uniform satin result with a smooth and silky feel and appearance which exceed the stringent demands of the refinish industry

## Suitable Substrates

- Hyflow basecoat
- Hydrobase basecoat

## Product Application



100%	50% Hardener	15-20% Thinner
C050M	H050 – FAST	S19 – Fast S11 – NORMAL S19 - SLOW
	H060 – NORMAL	
	H070 – SLOW	
	H075 – EXTRA SLOW	
	H076 - SPECIAL	



16-18 sec / DIN 4 mm / 20 °C (68 °F)  
Potlife: 3h to 5h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)  
2.0 - 2.5 bar inlet pressure

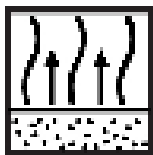


2 Regular Coats  
50 – 60 micron



Flash off 15 min before increasing panel temperature.  
Air dry 45 min at 60 °C panel temperature

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



15-20 min  
Flash-off between coats and final flash-off.



Short Wave 8 min  
The object should be maintained at greater than 80 cm from source.



Wear suitable protection

## Product Characteristics

**VOC(2004/42/EC):** 2004/42/IIB (e) (840)530. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 580 g/l.

**Specific Gravity:** 0.98 kg/cm<sup>3</sup>

**Flash Point:** 32°C (89.6 °F)

**Solid Content:** 54.7 % by weight – ready to spray  
47.5 % by volume

**Coverage:** 6-7 m<sup>2</sup>/l at 25-micron film thickness (theoretical)

**Gloss level:** 66 ± 5% at 60°C

**SDS:** Refer to the Safety Data Sheet

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