



C051 - 2K Rapid Clear

NORTH AMERICAN MARKET

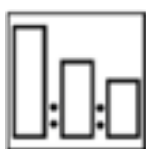
Product Description

The C051 2K Rapid Clear is a fast drying, extremely user-friendly product suitable for overall resprays as well as panel refinishing. It is characterized by a faster curing speed at air drying, polishable after 4 hours drying at 25°C (77°F).

Suitable Substrates

- Hyflow basecoat
- Hydrobase basecoat

Product Application



Mix 4:1 with any of the following Hymax hardeners:

- H036 2K Hardener Slow
- H023 2K Hardener Normal
- H015 2K Hardener Fast

Potlife: 6h at 20°C (68°F)

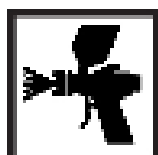


STIR C051 well before mixing



17-19s / #2 Zahn @ 68°F

Potlife: 6h at 20°C (68°F)



HVLP 1.3- 1.5 mm

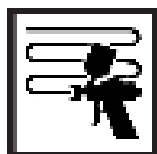
2.5 bar inlet pressure (36 PSI)

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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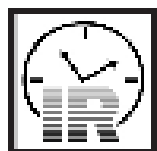
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0.8-1.0 Mil per full coat



Wait 12 min before increasing temperature
Bake 20 min at 60°C (140°F) panel temperature
Air dry: Polishable after 4 hours at 25°C (77°F)



8 mn. Short Wave
The object should be maintained at greater than 80cm from source



Wear suitable protection

Product Characteristics

VOC:

Regulatory VOC 505.8 gr/lit (4.2 lbs/gal)
Regulatory VOC ready to spray < 497.5 gr/lit (4.14 lbs/gal)

Specific Gravity:

0.939 kg/lit (7.82 lbs/gal)

Solids Content:

36.0 – 37.0 % by weight RFU

Coverage:

490ft² /gal at 1 dry mil dry film thickness (theoretical)

SDS:

Refer to the Safety Data Sheet

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