

C056 Air-Dry Clear - HYFLASH



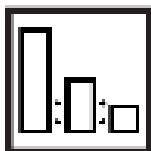
Product Description

Hyflash C056 is a conventional scratch resistant Air-Dry Clearcoat with premium finishing properties. It is recommended for high performance body shops focusing on efficiency, space utilization and cost reduction with no compromise on premium quality. It can be simply flattened and polished after 1 hour at application temperature. It uses the same HS hardener family (H050, H060, H070) as other premium clearcoats in the HYMAX range, providing a complete and compact offer

Suitable Substrates

- Hyflow Basecoat.
- Hydrobase Basecoat.

Product Application



100%	50%	10-15%
C056*	H050 FAST HS HARDENER	S11 THINNER*
	H060 NORMAL HS HARDENER*	
	H070 SLOW HS HARDENER	

**Recommended*



17 - 19 sec / DIN 4 mm / 20 °C (68 °F)
Potlife: 60 minutes at 20°C



HVLP 1.2 – 1.3 mm
2.0 – 2.2 bar inlet pressure



1 medium + 1 full coat
3-5 minutes between coats
35 – 45 micron

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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Dust Free After

15 min @ 25 °C (77°F)
25min@ 20 °C (68°F)

Touch Free After

20 min @ 25 °C (77°F)
45 min @ 20 °C (68°F)

Sandable and Polishable After

60 min @ 25 °C (77°F)
90 min @ 20 °C (68°F)

Important note: below 15°C, do not air-dry instead Low bake 5-10 minutes @ 60°C panel temperature



5 Minutes at 60°C (140 °F) Panel Temperature.



5-7 minutes, depending on color.

Substrate temperature 80°C-100°C (176°F to 212°F)

Important note: keep panel at greater than 80cm from IR unit, depending on repair film thickness.



Wear suitable protection

Product Characteristics

VOC(2004/42/EC):

VOC (2004/42/EC):2004/42/EC IIB (e) (840)465. The EU limit value for this product (product category IIB. e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 465 g/l.

Specific Gravity:

0.994 kg/cm³

Flash Point:

25°C (77 °F)

Solid Content:

Approximately 48 % by weight RFU

Coverage:

7-8 m²/l at 35–45-micron film thickness (theoretical)

SDS:

Refer to the Safety Data Sheet

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