

C060HS – 2K HS CLEAR



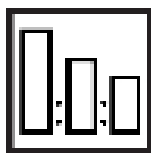
Product Description

This 2 coat high solid Clearcoat system has an excellent adhesion on waterborne or solvent basecoats and is very easy to apply. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24h without intermediate sanding.

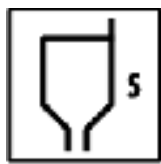
Suitable Substrates

- Hyflow basecoat
- Hydrobase basecoat

Product Application



100%	50%	5-10%
C060HS	H050 – FAST	S19 – FAST S11 – NORMAL S21 – SLOW
	H060 – NORMAL	
	H070 – SLOW	
	H075 – EXTRA SLOW	
	H076 – SPECIAL	



16-18 sec / DIN 4 mm / 20 °C (68 °F)
Potlife: 5h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure



2 Regular Coats
50 – 60 micron



Bake 20 min at 60 °C panel temperature

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



	20°C	60°C
Dust – Free	20 min	5 min
Tack – Free	45 min	10 min
Dry for Handling	3 hrs	30 min
Polishable	7 hrs	2 hrs

Note: These readings were achieved by using the H050 hardener



Short Wave 8 min

The object should be maintained at greater than 80 cm from source.



Wear suitable protection

Product Characteristics

VOC(2004/42/EC):

2004/42/EC IIB (e) (840)516. The EU limit value for this product (product category IIB. e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 516 g/l

Specific Gravity:

0.985 kg/cm³

Flash Point:

25°C (77 °F)

Solid Content:

52.6 % by weight

Coverage:

8-9 m²/l at 50-micron film thickness (theoretical)

SDS:

Refer to the Safety Data Sheet

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