

C072 - L.E. Clear



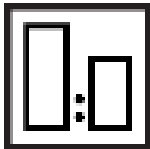
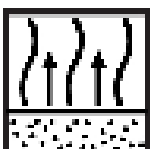
Product Description

A VOC compliant UHS 2k clearcoat with good anti-sag and excellent flow and gloss. It is time and material saving clearcoat due to its 0.5 + 1 coat application process. Due to the reduction in the number of spray passes, considerable material and time saving can be achieved.

Suitable Substrates

- Hyflow Basecoat.
- Hydrobase Basecoat.

Product Application

	100%	50%	0% - 5%
	C072	H082 FAST UHS HARDENER	S19 P.U. THINNER FAST
		H090 NORMAL UHS HARDENER	S11 P.U. THINNER NORMAL
		H092 SLOW UHS HARDENER	S21 P.U. THINNER SLOW
		H096 EXTRA SLOW UHS HARDENER	S50 P.U. THINNER EXTRA SLOW
		H099 SPECIAL UHS HARDENER	S50 P.U. THINNER EXTRA SLOW
	18 - 20 sec / DIN 4 mm / 20 °C (68 °F) Potlife: 90 minutes at 20°C		
	HVLP 1.3 – 1.4 mm 2.0 – 2.5 bar inlet pressure		
	1 light coat + 1 full coat 50 – 60 micron		
	5-10 minutes at 20 °C (68 °F) before low bake.		

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



35 Minutes at 60°C (140 °F) Panel Temperature.



10-15 minutes medium wave.
The object should be maintained at greater than 80cm from source



Wear suitable protection

	15 - 20° C.				20 - 25° C.				25 - 30° C.				PLUS 30° C.			
	Hardenener	Time to sand			Hardenener	Time to sand			Hardenener	Time to sand			Hardenener	Time to sand		
		20° C.	60° C.	IR		20° C.	60° C.	IR		20° C.	60° C.	IR		20° C.	60° C.	IR
Full paint	H092	NA	35 MINS	20 MINS	H096	NA	35 MINS	20 MINS	H096	NA	35 MINS	20 MINS	H099	NA	35 MINS	20 MINS
Vertical areas	H082	NA	35 MINS	20 MINS	H092	NA	35 MINS	20 MINS	H096	NA	35 MINS	20 MINS	H099	NA	35 MINS	20 MINS
Fast Repair	H082	NA	35 MINS	20 MINS	H082	NA	35 MINS	20 MINS	H092	NA	35 MINS	20 MINS	H092 h096	NA	35 MINS	20 MINS
Soft plastics 30 % - 810 Plasticizer	H082	NA	40 MINS	NA	H092	NA	40 MINS	NA	H096	NA	40 MINS	NA	H099	NA	40 MINS	NA
Hard plastics 15 % - 810 Plasticizer	H082	NA	35 MINS	NA	H092	NA	35 MINS	NA	H096	NA	35 MINS	NA	H099	NA	35 MINS	NA

Product Characteristics

VOC(2004/42/EC): VOC (2004/42/EC): 2004/42/EC IIB (d) (420)420. The EU limit value for this product (product category IIB. d) in ready to use form is max 420g/ltr. The VOC content of this product in ready for use form is max. 420 g/l.

Flash Point: 24°C (74 °F)

Solid Content: 58 % by weight – ready to spray

Coverage: 9-10 m²/l at 50-micron film thickness (theoretical)

SDS: Refer to the Safety Data Sheet

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