

C076 Air-Dry VOC Clear

HYFLASH

Product Description

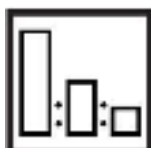
Hyflash C076 is a VOC compliant Air-Dry Clearcoat with premium finishing properties. It is recommended for high performance bodyshops focusing on efficiency, space utilization and cost reduction with no compromise on premium quality. It can be simply flattened and polished after 1 hour at application temperature.

It uses the existing L.E Hardeners (H082, H092) as other VOC clearcoats in the HYMAX range, providing a complete and compact offer.

Suitable Substrates

- Hyflow Basecoat.
- Hydrobase Basecoat.

Product Application



100%	50%
C076	H082 FAST UHS HARDENER
	H092 SLOW UHS HARDENER



17 - 19 sec / DIN 4 mm / 20 °C (68 °F)
Potlife: 60 minutes at 20°C



HVLP 1.2 – 1.3 mm
2.0 – 2.2 bar inlet pressure



1 light + 1 full coat
No flash-off between coats
35 – 45 micron

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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Dust Free After	15 min @ 25 °C (77°F) 30 min @ 20 °C (68°F)
Touch Free After	20 min @ 25 °C (77°F) 45 min @ 20 °C (68°F)
Sandable and Polishable After	60 min @ 25 °C (77°F) 90 min @ 20 °C (68°F)

Important note: below 15°C, do not air-dry instead Low bake 5-10 minutes @ 60°C panel temperature



5 Minutes at 60°C (140 °F) Panel Temperature.



5-7 minutes, depending on color.
Substrate temperature 80°C-100°C (176°F to 212°F)
Important note: keep panel at greater than 80cm from IR unit, depending on repair film thickness.



Wear suitable protection

Product Characteristics

VOC(2004/42/EC):	VOC (2004/42/EC): 2004/42/EC IIB (d) (420)420. The EU limit value for this product (product category IIB. d) in ready to use form is max 420g/ltr. The VOC content of this product in ready for use form is max. 420 g/l.
Specific Gravity:	0.997 kg/cm ³
Flash Point:	25°C (77 °F)
Solid Content:	Approximately 56 % by weight RFU
Coverage:	7-8 m ² /l at 35–45-micron film thickness (theoretical)
SDS:	Refer to the Safety Data Sheet

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