

Product Description

HyVida Basecoat is a complete, easy to use solvent borne basecoat system, VOC compliant in ALL districts of North America. It offers an extended library of formulations (over 80,000 colors) for all major makes of vehicles. Based on 72 base colors including 22 Pearlescent and Xirallic toners, it provides greater coverage and fast drying thus allowing considerable time savings in application.

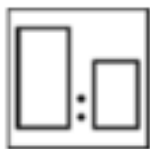
Surface Preparation:

Old paint well sanded and surfaces well primed and prepared.

Suitable Substrates

- Existing Finishes except TPA
- HyMax P036 Primer
- OEM Primer or EDP, sanded
- HyMax Polyester Putties
- Bare metal substrates must be pre-primed with wash primer P97

Product Application



100% Hymax Reducers
•S015 Reducer Fast
•S022 Reducer Medium
•S036 Reducer Slow



15-17s / DIN 4 mm / 20°C (68°F)

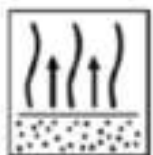


Compliant 1.3 – 1.4 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.3 – 1.4 mm; 0.7 bars at the air-cap
8 – 12 microns per coat

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



8-10 min. between coats. For metallic colors, a drop coat is recommended.
20-30 min before application of clearcoat.



Wait until fully matt before applying top coat.



Wear suitable protection

Product Characteristics

VOC

Maximum 3.5 lbs/gallon (420 grams/liter) ready to spray.

Specific Gravity:

Standard B-Series range: 1.065 - 1.293 grams/lit (8.87 – 10.77 lbs/gal)
Additives T-Series range: 0.983 - 1.150 grams/lit (8.18 – 9.57 lbs/gal)

Flash Point:

-10°C (-23°F) <> 23°C (73.4°F)

Solid Content:

21.2 – 39.0 % by weight

SDS:

Refer to the Safety Data Sheet

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